

## **Barbieri Densitometers: Transferring measurements to a Microsoft Windows Application using “232key Plus” software**

Edition April 2025

### Introduction:

This document describes how to transfer measurements made with a Barbieri Densitometer through serial port connection to a Microsoft Windows PC.

By using the 3<sup>rd</sup> party software “232key Plus”, data received from the densitometer is captured from the serial RS-232 port (COM port) and transformed into keystrokes. This allows insertion of measuring data into the currently active application (Microsoft Excel, Word, etc.)

This documentation applies to the following Densitometer models equipped with serial port:

Handheld color Densitometers: Densy 150USB Series 4, 150E, 250E, 450E, 460

Tabletop densitometers: Densy 501, 511, 521

B/W densitometers: Densy 210, 230E, 231E

The mentioned “232key Plus” software is produced and available from Smartlux SARL.

Link: <https://www.232key.com/versions/plus.html>



## Densitometer connection

Connect your Densitometer to the serial COM port of your computer by using a DB9 Null-Modem Cable.

In case your Computer is not equipped with a serial COM port, you may use a USB to serial adapter like the following:

<https://ftdichip.com/products/us232r-10-bulk/>

The serial port number can then be determined by the Windows Device Manager:



## Densitometer Setup

In the densitometer menu select "Install Serial port"

- Custom
- Select Baudrate: 1200
- CTS Signal: OFF
- Expanded Format: OFF
- Line Feed: OFF
- Color Sequence: R G B
- Deciman Point: ON
- Auto Id: ON
- Send Visual: OFF (or as you like)

## 232key Application Setup

### Input Tab:

Port: COM3: USB Serial Port - FTDI

Auto Refresh

Device: Generic measuring instrument Customize...\*

Set defaults

Bits/s: 1200

Data bits: 8

Stop bits: 1

Parity: NONE

Flow control: NONE

Terminator: 13 <CR> (select or enter as decimal)

\* Plus version only

232key by Smartlux - [www.232key.com](http://www.232key.com)

- Select Device: "Generic measuring instrument"
- Press "Customize" button and insert the following exact string (please copy/paste):

```
([-+]?\\s*[0-9]*[\\. ,]?[0-9]+)
```

Regular Expression

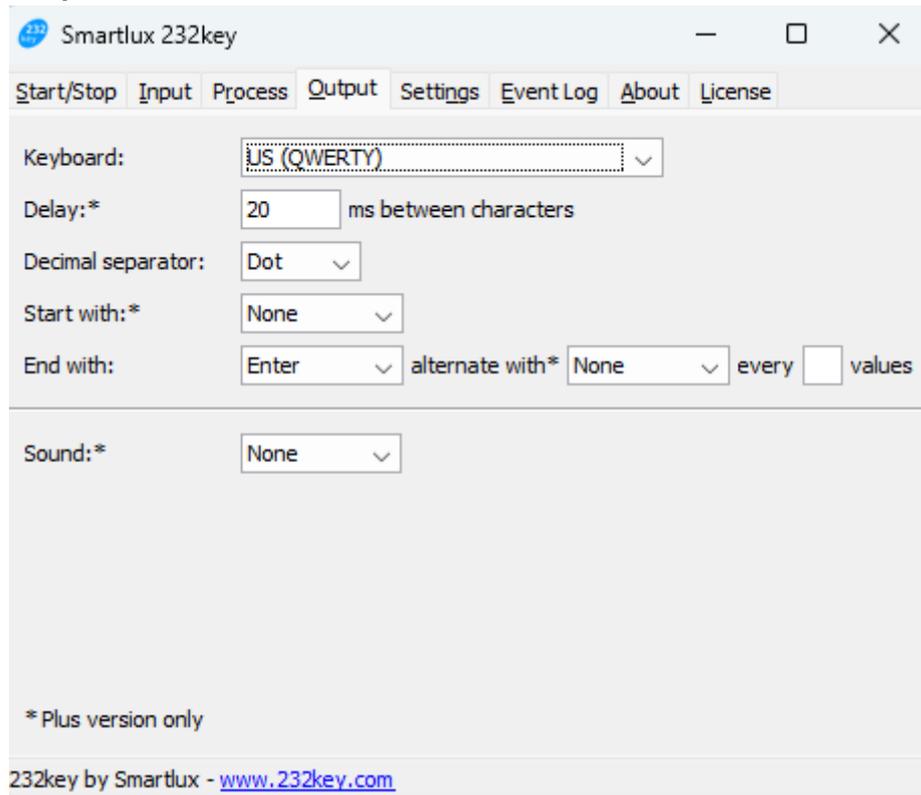
`([-+]?\\s*[0-9]*[\\. ,]?[0-9]+)`

Used to match and capture data.  
Must contain one (unnamed) capture group.  
See [Java pattern syntax](#).

OK Cancel

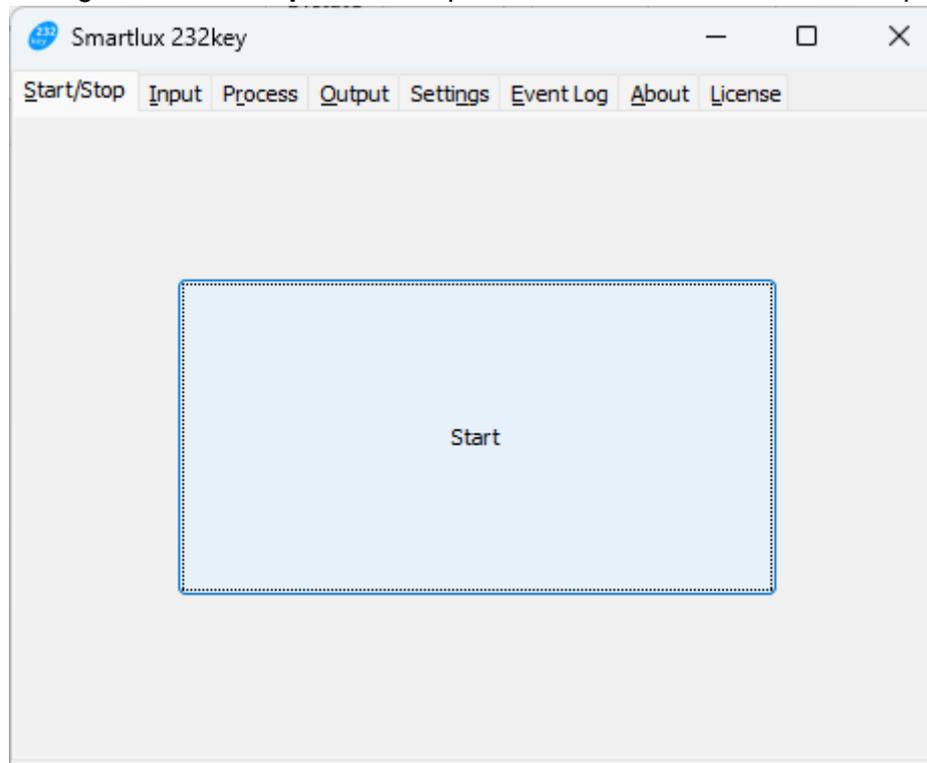
- Set "Terminator" to: 13 <CR>
- Set remaining parameters as in picture

## Output Tab:



- Set End with to "Enter" (or as you prefer)

Now go to "**Start/Stop**" Tab and press "Start" button to start data capture

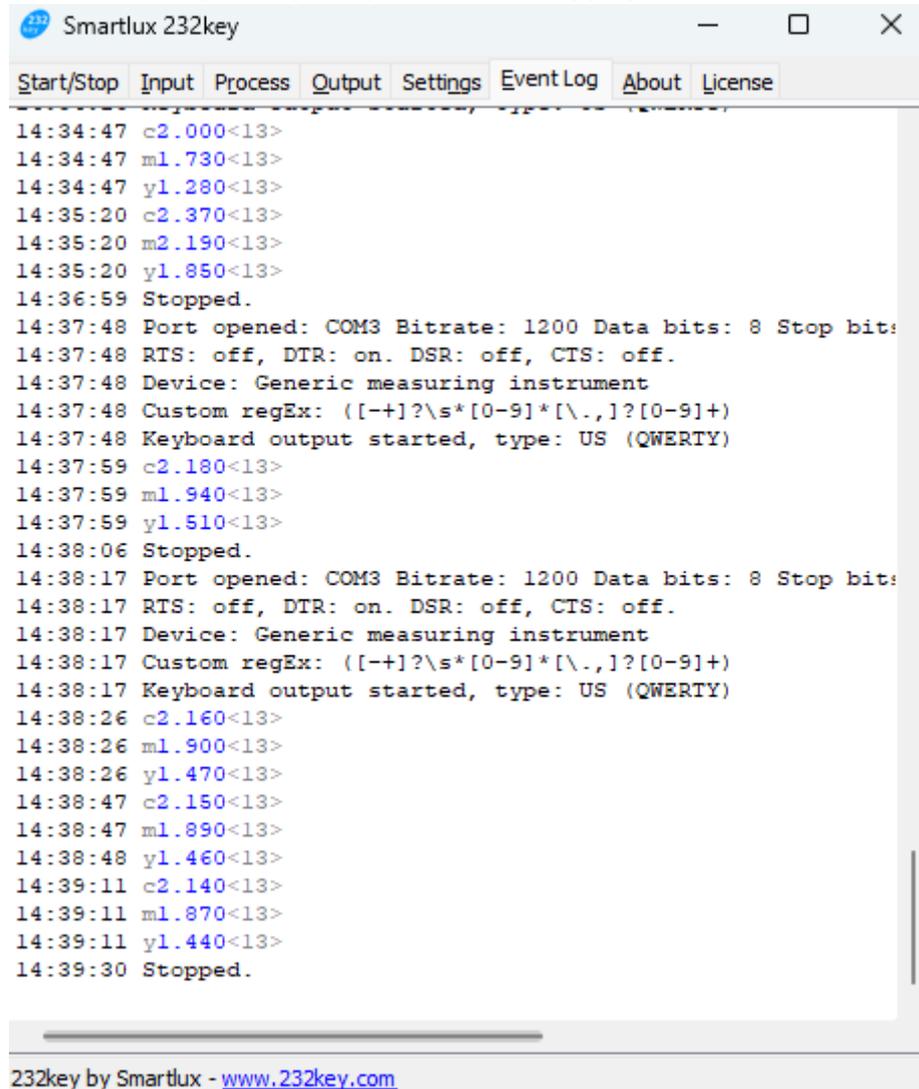






## In case of problems:

The "Event Log" Tab gives you some debugging information



```
Smartlux 232key
Start/Stop Input Process Output Settings Event Log About License
14:34:47 c2.000<13>
14:34:47 m1.730<13>
14:34:47 y1.280<13>
14:35:20 c2.370<13>
14:35:20 m2.190<13>
14:35:20 y1.850<13>
14:36:59 Stopped.
14:37:48 Port opened: COM3 Baudrate: 1200 Data bits: 8 Stop bits:
14:37:48 RTS: off, DTR: on. DSR: off, CTS: off.
14:37:48 Device: Generic measuring instrument
14:37:48 Custom regex: ([-+]?\\s*[0-9]*[\\.,]?[0-9]+)
14:37:48 Keyboard output started, type: US (QWERTY)
14:37:59 c2.180<13>
14:37:59 m1.940<13>
14:37:59 y1.510<13>
14:38:06 Stopped.
14:38:17 Port opened: COM3 Baudrate: 1200 Data bits: 8 Stop bits:
14:38:17 RTS: off, DTR: on. DSR: off, CTS: off.
14:38:17 Device: Generic measuring instrument
14:38:17 Custom regex: ([-+]?\\s*[0-9]*[\\.,]?[0-9]+)
14:38:17 Keyboard output started, type: US (QWERTY)
14:38:26 c2.160<13>
14:38:26 m1.900<13>
14:38:26 y1.470<13>
14:38:47 c2.150<13>
14:38:47 m1.890<13>
14:38:48 y1.460<13>
14:39:11 c2.140<13>
14:39:11 m1.870<13>
14:39:11 y1.440<13>
14:39:30 Stopped.
232key by Smartlux - www.232key.com
```

Please read the application instructions in case you experience problems.